

## PATENT COOPERATION TREATY

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## NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Assistant Commissioner for Patents  
 United States Patent and Trademark  
 Office  
 Box PCT  
 Washington, D.C.20231  
 ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

<b>Date of mailing</b> (day/month/year) 04 October 2000 (04.10.00)	
<b>International application No.</b> PCT/GB00/00337	<b>Applicant's or agent's file reference</b> AF/P50934001
<b>International filing date</b> (day/month/year) 04 February 2000 (04.02.00)	<b>Priority date</b> (day/month/year) 05 February 1999 (05.02.99)
<b>Applicant</b> BAKER, James, Charles	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:  
 25 August 2000 (25.08.00)

☐ in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was  
☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35	Authorized officer Pascal Piriou Telephone No.: (41-22) 338.83.38
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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference AJF/P50934/001	<b>FOR FURTHER ACTION</b> See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/GB00/00337	International filing date (day/month/year) 04/02/2000	Priority date (day/month/year) 05/02/1999
International Patent Classification (IPC) or national classification and IPC G02B6/44		
Applicant FOCAS LIMITED et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.



2. This REPORT consists of a total of 8 sheets, including this cover sheet.

- ☐ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☒ Certain documents cited
- VII ☒ Certain defects in the international application
- VIII ☒ Certain observations on the international application

Date of submission of the demand 25/08/2000	Date of completion of this report 09.04.2001
Name and mailing address of the international preliminary examining authority:  European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer Riblet, P Telephone No. +49 89 2399 2424 

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB00/00337

## I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)*):

**Description, pages:**

1-23 as originally filed

**Claims, No.:**

1-16 as originally filed

**Drawings, sheets:**

1/12-12/12 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB00/00337

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

*(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)*

6. Additional observations, if necessary:

## V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

### 1. Statement

Novelty (N)	Yes:	Claims	1-5
	No:	Claims	6, 9-16
Inventive step (IS)	Yes:	Claims	1-5
	No:	Claims	7-8
Industrial applicability (IA)	Yes:	Claims	1-16
	No:	Claims	

2. Citations and explanations  
**see separate sheet**

## VI. Certain documents cited

1. Certain published documents (Rule 70.10)

and / or

2. Non-written disclosures (Rule 70.9)

**see separate sheet**

## VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:  
**see separate sheet**

## VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:  
**see separate sheet**

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT**

International application No. PCT/GB00/00337

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**Re Item V**

**Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

Reference is made to the following documents:

D1: DE 35 06 883 A (PHILIPS PATENTVERWALTUNG) 28 August 1986

D2: C.N. Carter: 'Arc control devices for use on all-dielectric self-supporting, optical cables' IEEE Proceedings-A Science, Measurement & Technology, vol.140, no.5, p.357-361, September 1993

1. None of the cited prior art documents describing a method of mounting a dielectric cable on an overhead power line support structure where a sleeve encases the dielectric cable makes use of an intermediate mantel element which is then removed from the cable, nor do they suggest alone or in combination such a mounting technique of the sleeve. Therefore the subject-matter of **claim 1** and consequently of its dependent **claims 2-5** fulfills the requirement of novelty and inventive step (Article 33(2) and (3) PCT).
2. The subject-matter of independent **claim 6** lacks novelty (Article 33(2) PCT) because document D1 contains all the technical features of said claim, i.e. an arrangement comprising:
  - (a) a power line support structure substantially at ground potential and a dielectric cable suspended from the support structure and located within an electric field (see p.3, l.1-6), the surface of the dielectric cable being resistant to electrical tracking (the jacket is made of high density polyethylene, see p.5, l.27-29) and
  - (b) a suspension member (2) suspending the dielectric cable from the support structure (see claim 1 and Fig.1),
  - (c) the suspension member having an insulating linkage (4) or (5) arranged in series between the dielectric cable and the support structure (see Fig.1 and 2), the surface of the insulating linkage being resistant to electrical tracking and adapted to limit the leakage current from the dielectric cable to ground potential, such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient energy to damage the dielectric cable or insulating linkage (see p.4, l.4-22).

3. The subject-matter of **claims 7 and 8** is new (Article 33(2) PCT) but lacks an inventive step (Article 33(3) PCT) for the following reasons:  
None of the cited documents discloses a value of the leakage current of 0.1 mA. However, document D2 explains on p.357, right column, second paragraph, that the leakage current should be typically below 0.5 mA in order to avoid damaging arcing, which is the object of the arrangement according to D1. It appears to be a normal design option to optimize the insulating linkage element (5) (the shape, the number of sheds etc., see p.6, l.33 to p.7, l.5) according to the specific parameters of the installation in order to obtain leakage current below the threshold value which may vary in different installations. Such optimisation procedure performed on the silicone made (see claim 5 in D1) insulating element according to D1 does not involve an inventive step, even for a low threshold value such as 0.1 mA.
4. The subject-matter of **claims 9 to 11** lacks novelty (Article 33(2) PCT) because D1 contains the technical features of said claims:  
Claims 9 and 10: the insulating element (4) is made of silicone rubber (see p.6, l.27-28). Therefore its surface is ablative and renewable.  
Claim 11: the surface of the insulating linkage element (5) is shed (see (6) in Fig.2 and p.6, l.33 to p.7, l.3).
5. The subject-matter of **claims 12 and 13** lacks novelty (Article 33(2) PCT) because, as mentioned in the paragraph above the insulating linkage element according to D1 is made of silicone rubber and furthermore the insulating linkage element (4) or (5) forms at least a part of the surface of the suspension member (see the figures and claim 3).
6. The subject-matter of **claim 14** lacks novelty (Article 33(2) PCT) for the reasons given in section V.2 and provided that it is implicit that a silicone surface such as the surface of the insulating linkage element according to D1 has a surface more hydrophobic than the surface of a dielectric cable made of high density polyethylene (see also section VIII.1).
7. The subject-matter of **claims 15 and 16** lacks novelty (Article 33(2) PCT) because the realisation of the arrangement according to document D1 as described in

section V.2 and V.6 implies the provision of all the method steps of said claims.

8. In view of the cited prior art documents, the industrial applicability (Article 33(4) PCT) is clearly given for the subject-matter of all the claims.

**Re Item VI**

**Certain documents cited**

Document GB 2335086 A filed on 05.03.1998 and published on 08.09.1999 should be mentioned (Rule 6.4 PCT) because it contains information which appear to concern the novelty of independent claims 6, 14, 15 and 16.

**Re Item VII**

**Certain defects in the international application**

1. Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the document D1 is not mentioned in the description, nor is this document identified therein.
2. The features of the of **claims 1-16** are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).
3. Independent **claims 6, 14, 15 and 16** are not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art being placed in the preamble (Rule 6.3(b)(i) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).

**Re Item VIII**

**Certain observations on the international application**

1. Although apparatus **claims 6 and 14** and method **claims 15 and 16** have been drafted as separate independent apparatus (method) claims, they appear to relate effectively to the same apparatus (method); the aforementioned claims therefore lack conciseness (Article 6 PCT). Moreover the subject-matter of said claims



**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT - SEPARATE SHEET**

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International application No. PCT/GB00/00337

contains some technical features common to the claims and some technical features specific to each claim, thus defining overlapping scopes of protection. It results that it is not clear which technical features are essential to the definition of the invention, rendering thereby the subject-matter of said claims unclear (Article 6 PCT).

PATENT COOPERATION TREATY

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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference <b>AF/P50934001</b>	<b>FOR FURTHER ACTION</b> see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. <b>PCT/GB 00/ 00337</b>	International filing date (day/month/year) <b>04/02/2000</b>	(Earliest) Priority Date (day/month/year) <b>05/02/1999</b>
Applicant <b>FOCAS LIMITED et al.</b>		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing :

☐ contained in the international application in written form.

☐ filed together with the international application in computer readable form.

☐ furnished subsequently to this Authority in written form.

☐ furnished subsequently to this Authority in computer readable form.

☐ the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

☐ the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ Certain claims were found unsearchable (See Box I).

3. ☐ Unity of invention is lacking (see Box II).

4. With regard to the title,

☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the abstract,

☒ the text is approved as submitted by the applicant.

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is Figure No.

☒ as suggested by the applicant.

☐ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

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☐ None of the figures.

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 00/00337

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC 7 G02B6/44 G02B6/48

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A,P	GB 2 330 705 A (PIRELLI GENERAL PLC) 28 April 1999 (1999-04-28) claims; figures	1,3-6, 14-16
A	DE 35 06 883 A (PHILIPS PATENTVERWALTUNG) 28 August 1986 (1986-08-28) claims; figures	1,6,9, 10,12,13
A,P	GB 2 335 086 A (PIRELLI GENERAL PLC) 8 September 1999 (1999-09-08) claims; figures	1,6,11
A	WO 97 06459 A (BICC PLC ; NEVE SIMON HARRY (GB)) 20 February 1997 (1997-02-20) claims; figures	1
	-/-	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

## \* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"Z" document member of the same patent family

Date of the actual completion of the international search

31 March 2000

Date of mailing of the international search report

07/04/2000

Name and mailing address of the ISA

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Authorized officer

Pfahler, R

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 00/00337

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 279 820 A (PIRELLI GENERAL PLC) 11 January 1995 (1995-01-11) claims; figures _____	1

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

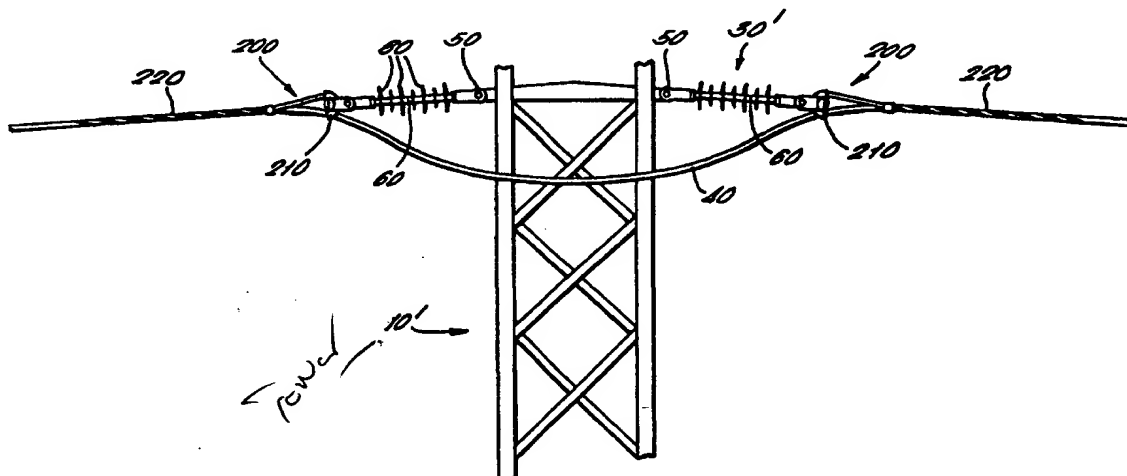
PCT/GB 00/00337

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
GB 2330705	A	28-04-1999	AU	8947198 A	13-05-1999
			BR	9804250 A	21-12-1999
			EP	0911933 A	28-04-1999
			JP	11205978 A	30-07-1999
DE 3506883	A	28-08-1986	NONE		
GB 2335086	A	08-09-1999	AU	1859199 A	16-09-1999
			EP	0940899 A	08-09-1999
			JP	11317120 A	16-11-1999
			NZ	334458 A	29-06-1999
W0 9706459	A	20-02-1997	AU	6664696 A	05-03-1997
			BR	9610074 A	27-07-1999
			CA	2228616 A	20-02-1997
			CN	1197517 A	28-10-1998
			EP	0842447 A	20-05-1998
GB 2279820	A	11-01-1995	ES	2102952 A	01-08-1997

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>7</sup> : <b>G02B 6/44, 6/48</b>		<b>A1</b>	(11) International Publication Number: <b>WO 00/46625</b>
			(43) International Publication Date: 10 August 2000 (10.08.00)
(21) International Application Number: PCT/GB00/00337		(81) Designated States: AU, CA, US, ZA, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(22) International Filing Date: 4 February 2000 (04.02.00)			
(30) Priority Data: 9902682.5 5 February 1999 (05.02.99) GB		Published With international search report.	
(71) Applicant (for all designated States except US): FOCAS LIMITED [GB/GB]; Newcombe Drive, Swindon SN2 1DZ (GB).			
(72) Inventor; and (75) Inventor/Applicant (for US only): BAKER, James, Charles [GB/GB]; Barns Lane House, Barns Lane, Burford, Oxfordshire OX18 4NE (GB).			
(74) Agent: BOULT WADE TENNANT; Verulam Gardens, 70 Gray's Inn Road, London WC1X 8BT (GB).			

(54) Title: PROTECTION OF DIELECTRIC CABLES



## (57) Abstract

A method of installation of an ADSS cable between towers (10) carrying high tension power lines (20) is disclosed. A silicone sleeve (420) is placed over a hollow cylindrical mandrel (440) to provide an installation assembly (415). Separate installation assemblies (415) are mounted upon respective pulley block arrangements (410) which are temporarily fixed to successive towers (10). A pulling rope (450) is passed from the ground, up through the mandrel (440) fixed relative to a first tower (10), and then through successive mandrels (440) on successive towers (10) until being returned to the ground again. The pulling rope is then used to pull a length of ADSS cable (40) back through the mandrels (440). Once the cable has been connected to each tower and tensioned, the pulley blocks (410) are removed each mandrel (440) is withdrawn from its respective sleeve (420) so that the sleeve surrounds the ADSS cable. The mandrels are then cut away from the ADSS cable (40).

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Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
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DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

PROTECTION OF DIELECTRIC CABLES

5           This invention relates to the protection of dielectric cables, such as all dielectric self supporting (ADSS) cables, when mounted adjacent overhead power lines.

10           It has for some time been realised that the national network of electricity pylons or towers which carry overhead power lines also provides a convenient location for telecommunications cables. Typically, ADSS optical cables, carrying fibre-optic signals, are strung between the towers in proximity with the high  
15 voltage power lines.

          As will be well known to those skilled in the art, ADSS cables generally comprise a bundle of fibres encased in an insulating jacket. This jacket is subject to physical degradation over periods of time,  
20 ultimately resulting in damage to the signal-carrying fibres within. One significant cause of this physical degradation in the jacket is thought to be due to a phenomenon known as dry band arcing.

          The ADSS cables are suspended from the towers by  
25 a metal strap. Usually, the strap has preformed wires that wrap around the cable to support it. However, half shells may be employed instead; these clamp snugly around the insulating jacket of the cable and hold the cable in place relative to the towers.

30           Because the ADSS cables are mounted in proximity to the high voltage overhead power lines, they experience an electric field. This field can be appreciable; for example it is common for ADSS cables to experience an electric field of some 30kV when  
35 mounted in proximity to a 400kV power line.



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There is, therefore, an electric circuit created by the above arrangement. This comprises the high voltage power line, the capacitive coupling between this power line and the ADSS cable, and the path to  
5 earth along the cable to the metal strap which connects the surface of the ADSS cable jacket and the tower, the tower and strap being substantially at ground potential.

When the ADSS cable is first installed, no  
10 current flows around this circuit because the ADSS cable is a perfect dielectric (and thus has infinite resistance). As the jacket weathers, thus losing its natural hydrophobicity, and becomes contaminated with surface pollutants, however, currents begin to flow  
15 around the circuit. Although the leakage currents flowing depend to a certain extent upon the surface resistance of the dielectric cable, they are fundamentally limited by the capacitance between the power line and the dielectric cable. Typically, the  
20 maximum leakage current is a few mA.

Dry band arcing occurs when the jacket of a polluted ADSS cable becomes completely wet, and then starts to dry out. This is because small lengths of dried-out jacket then have to drop very high  
25 potentials. At this point, arcing can occur. It is important to realise that the arc roots on the wet pollutant, since this forms the path of least electrical resistance. The temperature of the root of the arc is therefore limited by the boiling point of  
30 water. It is the heat radiated from these arcs that can be sufficient to destroy the jacket in the dry band.

The problem of dry band arcing is particularly severe at those points along the ADSS cable where it  
35 is attached to a tower. This is because the

- 3 -

capacitive coupling between the power line and the ADSS cable means that the coupled currents are at a maximum at these points. Also, leakage currents of a few mA are particularly destructive. This is because  
5 such leakage currents are too low quickly to dry out the surface of the cable through Ohmic heating, yet still high enough that arcs contain sufficient energy to damage the dielectric cable.

To address this problem, many solutions have been  
10 proposed. A number of these are outlined in "Arc Control Devices for use on All-Dielectric Self-Supporting Optical Cables" by C.N. Carter, IEEE Proceedings-A, Vol. 140, No. 5 (September 1993). As this paper points out, certain materials are  
15 particularly resistant to dry band arcing, in particular silicone, because they are non-tracking, heat resistant and hydrophobic. The problem with silicone, however, is that it is not sufficiently mechanically robust to be used as a cable jacket  
20 material.

One proposal discussed in the paper is to cover a section of the ADSS cable near the fitting adjacent to the towers with a thin layer of hydrophobic fully degradation resistant material. The idea is that the  
25 over sheath will attract dry band arcing and be able to withstand it. However, the paper casts doubt on the ability of a thin over sheath of hydrophobic material to remain undamaged by arc root heating and concludes that the life of such an arrangement would  
30 be uncertain.

The paper also discusses the use of a hydrophobic material retrospectively applied to an installed cable in order to prevent, or at least reduce the incidence of, dry band arcing. However, the paper concludes that  
35 in practice the length of over sheath required, or the

- 4 -

equivalent number of sheds, is so large as to render the approach impractical.

Finally, the paper discusses the use of an insulator between the fitting and the support.

5 However, the paper concludes that wet insulators do not present an effective barrier to leakage currents; also, the larger cross sectional area of the insulator relative to that of the cable means that it has a lower surface resistance, making the cable the  
10 preferred site for electrical activity. Thus, the insulator is of no use in preventing damage to the installed cable through dry band arcing.

The present invention addresses the problem of protecting ADSS cables from damage due to dry band  
15 arcing.

According to a first aspect of the present invention, there is provided a method of mounting a dielectric cable on an overhead power line, comprising placing a sleeve around a mandrel, the mandrel  
20 defining an aperture therethrough to receive a dielectric cable; locating the mandrel and sleeve in fixed relation to the power line support structure; urging the dielectric cable through the aperture in the mandrel; withdrawing the mandrel from the sleeve  
25 when the dielectric cable has been urged through the aperture in the mandrel, such that the sleeve encases the dielectric cable; and removing the mandrel from the dielectric cable.

This aspect of the invention allows the cable to  
30 be encased by the sleeve without having to split the latter. Particularly if the sleeve is formed of an elastomeric material, the protection afforded to the surface of the material is improved.

Preferably, the mandrel and sleeve are located  
35 immediately adjacent (or at least close to) the power

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line support structure. In that case, the method may further comprise the steps of supporting the dielectric cable from the power line support structure with a suspension member, a first end thereof being affixed to the power line support structure, and a second end thereof being affixed around the surface of the dielectric cable.

Traditionally, a metal strap has been used to suspend the ADSS cable from the power line support structure. This is bolted or otherwise attached to the power line support structure at one end, and has a helical arrangement at the other end to cradle and grip the ADSS cable without damaging its surface integrity.

The sleeves preferably have surface properties including hydrophobicity, heat and track resistance. It is also desirable that the surfaces of the sleeves are adapted to limit the leakage current from the dielectric cable to ground potential, such that any dry band arcing occurring at the dielectric cable or at the sleeve contains insufficient energy to damage the dielectric cable or sleeve. In addition, the sleeves are preferably substantially more hydrophobic than the surface of the dielectric cable such that any dry band arcing occurs on the sleeve rather than the dielectric cable. In this case, the sleeves are preferably able to withstand the effect indefinitely.

According to a second aspect of the present invention, there is provided an arrangement comprising a power line support structure substantially at ground potential; a dielectric cable suspended from the support structure and located within an electric field, the surface of the dielectric cable being resistant to electrical tracking; and a suspension member suspending the dielectric cable from the

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support structure, the suspension member having a  
insulating linkage arranged in series between the  
dielectric cable and the support structure, the  
surface of the insulating linkage being resistant to  
electrical tracking and adapted to limit the leakage  
current from the dielectric cable to ground potential,  
such that any dry band arcing occurring at the  
dielectric cable or the insulating linkage contains  
insufficient energy to damage the said dielectric  
cable or insulating linkage.

Placing a high resistance path between the  
dielectric cable and earth minimises the total leakage  
current that can flow. This also reduces the risk of  
damage through dry band arcing. For example, the  
typical leakage current to earth across the surface of  
an ADSS cable held with a prior art metallic strap is  
a few mA. If a high resistance dielectric material,  
such as silicone for example, is employed as the  
surface of an insulating linkage, then the total  
resistance of the path to earth is increased thus  
reducing the leakage current from the dielectric cable  
to ground to about 1mA. Depending on the degree of  
track resistance, this is approximately the level of  
leakage current above which the dielectric cable  
begins to exhibit structural damage through dry band  
arcing.

Silicone is particularly preferred as it reduces  
the leakage current to around 0.1mA which is  
substantially below the leakage current which can  
cause destruction of the dielectric cable when dry  
band arcing occurs.

Whilst it is apparent that a surface which is  
fully resistant to electrical tracking will be most  
beneficial in withstanding the effect of dry band  
arcing, benefits still exist even if the low leakage

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currents are present on an insulating linkage or ADSS cable jacket which is only track resistant. Thus, the term "resistant to electrical tracking" is to be construed to cover both surfaces that are non-tracking and surfaces which are only partially resistant to tracking.

According to a third aspect of the present invention, there is provided an arrangement comprising a power line support structure substantially at ground potential; a dielectric cable suspended from the support structure and located within an electric field, the surface of the dielectric cable being resistant to electrical tracking; and a suspension member suspending the dielectric cable from the support structure, the suspension member having an insulating linkage arranged in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and substantially more hydrophobic than the surface of the dielectric cable such that any dry band arcing preferentially occurs at the insulating linkage rather than the dielectric cable.

Because the linkage is more hydrophobic than the surface of the dielectric cable, the linkage dries more quickly than the cable which is preferably an ADSS optical cable. Thus, any dry bands form on the linkage before the cable starts to dry. The consequence of this is that dry band arcing preferentially occurs on the linkage of the suspension member, which is preferably able to withstand indefinitely the effect, or at least to withstand it sufficiently well to allow planned periodic refurbishment or replacement. In this case the degree of track resistance of the ADSS cable is less critical.

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An insulator that is sufficiently more hydrophobic than the surface of the dielectric cable will be the preferred site for electrical activity, even though its surface area per unit length may be larger than that of the cable.

5 Preferably, the surface of the insulating linkage is "shedded". Not only does this shape cause rain water to run off more easily, but the increased surface area (relative to a planar surface) causes enhanced evaporation. Coupled with the use of a hydrophobic material, the dielectric linkage will dry significantly more quickly than the surface of the dielectric cable. Also, the undersides of the sheds tend to remain dry and the provision of these numerous "dry" areas increases the surface resistance.

10 In the case where the surface of the insulating linkage is more hydrophobic than the surface of the dielectric cable, it is preferable that the surface of the insulating linkage is ablative. Thus, where dry band arcing occurs, preferentially upon the insulating linkage, the surface of the linkage is ablated to expose fresh insulating linkage surface material which is hydrophobic and free from atmospheric pollutants.

20 The invention also extends to the use of silicone in an insulating linkage for suspending a dielectric cable to limit leakage current from the dielectric cable to ground potential when the dielectric cable is located in an electric field. In another aspect, the invention resides in the use of silicone as an insulating linkage which forms at least a part of a surface of a suspension member for suspending a dielectric cable from a power line support structure substantially at ground potential, to limit the leakage current from the dielectric cable to ground potential when the dielectric cable is located in an

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electric field such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient energy to damage the said dielectric cable or insulating linkage.

5           According to yet a further aspect of the present invention there is provided a method of supporting a dielectric cable adjacent an overhead power line, comprising the steps of: supporting the power line  
10           from a support structure substantially at ground potential; suspending a dielectric cable from the support structure using a suspension member such that the dielectric cable is located within an electric field generated by the power line, the surface of the dielectric cable being resistant to electrical  
15           tracking; and providing an insulating linkage within the suspension member, the insulating linkage being in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and adapted to limit  
20           the leakage current from the dielectric cable to ground potential, such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient energy to damage the said dielectric cable or insulating linkage.

25           In still a further aspect of the invention, there is provided a method of supporting a dielectric cable adjacent an overhead power line, comprising the steps of supporting the power line from a support structure substantially at ground potential; suspending a  
30           dielectric cable from the support structure using a suspension member such that the dielectric cable is located within an electric field generated by the power line, the surface of the dielectric cable being resistant to electrical tracking; and providing an  
35           insulating linkage within the suspension member, the



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insulating linkage being in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and substantially more hydrophobic than the surface of the dielectric cable such that any dry band arcing preferentially occurs at the insulating linkage rather than the dielectric cable.

It will be understood that, whilst either a material exhibiting enhanced hydrophobicity or a material providing a high resistance path to ground can be employed as an insulating linkage, and advantages will accrue, a material combining both these properties (such as silicone) will be even more advantageous.

It will also be understood that the sleeves installed according to the above method could be used in combination with an insulating support member. More usually, however, either insulating sleeving or an insulating support member would be used. Largely, the choice depends upon the electrical status of the power line support structure to which the ADSS optical cable is to be attached, and the relative ease with which the arrangements can be installed. For safety reasons, it may be preferable to employ the sleeves instead if, for example, access to a tower peak is required under live line conditions. In this case, depending upon the construction of the tower, ungrounded ADSS fittings may be precluded by Safety Rules. In fact, the use of sleeves improves the level of safety by further isolating the ADSS cable from the tower.

The invention may be put into practice in a number of ways, one of which will now be described by way of example only and with reference to the accompanying Figures, in which:-

Figure 1 shows a schematic drawing of overhead

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power line towers carrying overhead power lines and an ADSS optical cable;

Figure 2 shows a close-up of the region marked A in Figure 1;

5        Figure 3 shows a close-up of the region marked B in Figure 1;

Figure 4 shows a close-up of the region marked C in Figure 1;

10       Figure 5a shows, over time, the leakage current measured in a salt-fog chamber at a first location on an arrangement having an insulating linkage;

Figure 5b shows, over time, the leakage current measured in a salt-fog chamber at a second location on an arrangement having an insulating linkage;

15       Figure 6a shows the leakage current measured in the salt-fog chamber, at the first location on the same arrangement having an insulating linkage, when the insulating linkage is shorted to ground potential;

20       Figure 6b shows the leakage current measured in the salt-fog chamber, at the second location on the same arrangement having an insulating linkage, when the insulating linkage is shorted to ground potential;

25       Figure 7 shows a plot of the number of number of dry band arcs required to cause significant visible damage to a test length of ADSS cable, as a function of arc current;

Figure 8a shows, schematically, an arrangement for installing and sleeving an ADSS optical cable;

30       Figure 8b shows a close up of the region marked in Figure 8a, including a sleeving installation assembly;

Figure 9 shows a close-up side view of the sleeving installation assembly of Figure 8b;

35       Figure 10 shows a sectional view of the sleeving installation assembly of Figure 9; and

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Figure 11 shows a side view of a sleeved ADSS optical cable.

Referring first to Figure 1, three of a series of towers 10, 10' are shown schematically. The towers carry high tension power lines. Although it will be readily appreciated by the skilled person that the towers 10, 10' in reality carry a plurality of such high tension power lines, including a live and a neutral line, only one such power line 20 is shown in Figure 1 for the sake of clarity.

The power line 20 is suspended from the towers 10, 10' by insulating members (not shown). As will be familiar to those skilled in the art, such insulating members typically include a porcelain insulator to provide a high resistance path to earth from the high tension power line 20.

An all dielectric self-supporting (ADSS) optical cable 40 is also held relative to the towers 10, 10'. Such a cable comprises a plurality of optical fibres within a dielectric jacket. In order to maintain the integrity of this outer jacket, it is made of a relatively robust material such as a weather resistant, non-tracking or track-resistant polyolefin, preferably of high molecular weight.

Typically, the high tension power line 20 is at a potential of up to about 230kV relative to earth. Thus, the ADSS optical cable 40 sits in a potential gradient between the high tension power line 20 and ground. At the midpoint between two of the towers, the ADSS optical cable sits in a relatively low potential gradient because of the distance between the high tension power line 20 and ground. Towards the towers, however (i.e. at the points where the high tension power lines meet the insulating members) the potential gradient is much larger, as the towers

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themselves are at earth potential. It is at these points particularly where dry band arcing can occur on the ADSS optical cable 40.

5 There are a number of ways of supporting the ADSS optical cable 40 relative to the towers. In Figure 1, three such ways are shown schematically.

A first tower 10, known as a suspension tower, simply suspends the ADSS optical cable 40 by a suspension member 30 from the metalwork of the tower.

10 A second tower 10', known as a tension tower (or section tower), is however employed to hold the ADSS optical cable 40 under tension relative to the tower itself, again using a suspension member 30. This latter type of tower is typically used to change the  
15 direction of the powerline and is therefore necessary to have a similar arrangement for the ADSS optical cable 40. It is also helpful to employ such a tension tower at regular intervals along the array of towers, to divide the support of the powerline into sections.  
20 Likewise it is typical at such towers for the type of support arrangement for the ADSS optical cable to mirror that for the powerline. This reduces the damage caused to the arrangement if one of the suspension members 30 on a suspension tower 10 breaks.

25 A third tower 10'' is also shown in Figure 1. This tower is known as a termination or splice tower, and is employed for connecting an optical cable at ground level to a length of ADSS optical cable suspended in the air between electricity towers.

30 Figure 2 shows, schematically, the region A of Figure 1. In particular, a close up schematic view of the suspension member 30 of a suspension tower 10 is shown. Features common to Figures 1 and 2 are shown with like reference numerals.

35 The suspension member 30 comprises a first end 50

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bolted or welded to the tower 10. An insulating linkage 60 is attached to the first end 50 of the suspension member 30. The insulating linkage preferably includes a number of shedded parts 80 which, in addition to increasing the surface area, also allow any rain or moisture to run off the insulator more easily.

The end of the insulating linkage 60 distal from the first end 50 of the suspension member 30 carries a preformed suspension fitting 70 for supporting the ADSS cable 40 from the tower 10. It will be appreciated that the distance between adjacent towers is typically several hundred metres or more, and the weight of ADSS optical cable 40 which must be supported by the suspension member 30 is therefore considerable. Therefore, the preformed tension fitting 70 typically includes relatively thick preformed metal wires 90. The preformed wires 90 are threaded through or otherwise attached to a lower end 100 of the insulating linkage 70 and then wrapped around the ADSS optical cable 40. The preformed wires may be wrapped around the ADSS optical cable 40 over a distance of a metre or more on either side of the insulating linkage in order to provide the necessary support for the cable even in high winds. Nonetheless, it is important to appreciate that the preformed wires 90 forming a part of the preformed tension fitting 70 lie around the surface of the outer jacket of the ADSS optical cable 40, and the fitting is not designed for insertion into the outer jacket thereof. A clamp type fitting could be employed instead, of course.

Figure 3 shows the region B of Figure 1 in close-up. Here, the manner of suspending an ADSS optical cable 40 under tension from a tension tower 10' is

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shown. Features common to Figures 2 and 3 are labelled with like reference numerals.

To suspend the ADSS optical cable 40 under tension from the tension tower 10', a suspension member 30' is employed. The suspension member 30' is generally similar to the suspension member 30 of Figure 2, though with some modifications.

A first end 50 of the suspension member 30' is bolted or otherwise affixed to the tension tower 10'. Attached to the first end 50 is an insulating linkage 60 which is preferably similar to the insulating linkage 60 of Figure 2. In particular, the insulating linkage of Figure 3 includes a plurality of sheds 80 to allow water to run off the linkage 60 more readily. Again, the insulating linkage is coated with silicone or another hydrophobic, non-tracking, heat resistant, ablative, material.

At the end of the insulating linkage 60 distal from the tension tower 10' is a tension member shown generally at 200 in Figure 3. The tension member 200 includes a clevis 210 which is held by the insulating linkage 60, and a preformed helical wire 220. The helical wire 220 is wrapped around the jacket of the ADSS optical cable 40 and grips it firmly.

The cable 40 is held under tension relative to the tension tower 10' by attaching the preformed tension member 200 and pulling it towards the tension tower 10'. Once the cable 40 is correctly located, the helical wire 220 of the tension member 200 is secured to the clevis 210.

As seen in Figure 3, it is preferable to use two suspension members 30', one on each side of the tension tower 10'. The cable 40 to the left of the tension tower 10' as shown in that Figure is held under tension as is the cable to the right thereof.

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There is thus a short length of ADSS optical cable 40 which hangs under its own weight (i.e. not under tension) between the tension member 200 on each side of the tension tower 10'. This arrangement allows a change in cable direction to be implemented. It also means that, for example, if the cable to the right of the tension tower 10' breaks, the cable to the left of the tension tower 10' will still be supported.

It should be noted that the section of the ADSS optical cable 40 not under tension is also not grounded and that special provision may be needed in the Safety Rules to ensure that this section of cable is not allowed to become hazardous.

Referring now to Figure 4, a close up of the region C of the splice tower 10" in Figure 1 is shown. At the termination tower 10", a tension member 200 holds the ADSS optical cable 40 under tension, and is attached to the tower itself via an insulating linkage 60 exactly as with the arrangement of Figure 3 described above. This part of the device will not be described in further detail, therefore.

Rather than connecting the ADSS optical cable 40 to the other side of the tower as in Figure 3, however, here the cable is led down the tower 10" to ground level. To prevent mechanical strain, the cable 40 is tied to the tower 10" at regular intervals. A shedded sleeve 300 is also employed between the tension member 200 and the point at which the cable 40 is first tied to the tower 10" since for the reasons discussed above, it is important equally to reduce the effect of all leakage currents. This sleeve/cable arrangement has been discussed above and will not be described in further detail, therefore. In the case of a terminal tower, the cable passes underground, or may be spliced to an underground cable; in the case of a

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splice tower, the first cable is spliced to a second adjacent cable whose arrangement at the tower mirrors that of the first.

5 The insulating linkage 60 of Figures 2, 3 or 4 preferably has two interrelated properties. Firstly, it has a surface that is heat resistant, partially or fully resistant to electrical tracking and which minimises leakage currents, for example by having a surface that is hydrophobic. Therefore, any dry band  
10 arcing which does occur on the linkage 60 has insufficient energy to damage it. The ADSS dielectric cable 40 also has a track resistant jacket and so likewise any arc currents on its surface do not cause damage.

15 It will be understood that the degree of track resistance needed for both the insulator 60 and the ADSS jacket depends upon the leakage current limiting capability of the insulator.

20 Secondly, the insulating linkage is either partially or fully resistant to electrical tracking and has a hydrophobic surface (which therefore tends to limit surface leakage currents). This property causes the insulting linkage 60 to dry out more quickly than the ADSS optical cable 40, so that any  
25 dry band arcing preferentially occurs on the insulating linkage 60 rather than the ADSS optical cable 40.

Although not strong enough to be used as a jacket for the ADSS optical cable 40, silicone is  
30 particularly suitable for forming the surface of the insulating linkage 60. Not only is silicone non-tracking (i.e., fully resistant to electrical tracking), it is also extremely hydrophobic.

35 The Swedish Technical Research Institute have classified various substances in terms of grades of



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hydrophobicity, from HC1 (high hydrophobicity) to HC7 (low hydrophobicity). Hydrophobicity grades are discussed further in the "Hydrophobicity Classification Guide", published by the Swedish Technical Research Institute (STRI Guide 92/1).

Silicone has further advantageous properties which make it suitable for use as an insulating linkage 60. Firstly, it is highly temperature resistant. This means that any dry band arcing that occurs on the insulating linkage 60 will be readily withstood, up to a current well above that which the ADSS cable could stand. Secondly, silicone can be ablative - that is, if an arc occurs, the surface of the silicone is renewed by being stripped or ablated of a very fine surface layer to leave a clean, (i.e., hydroscopic) non-tracking surface.

The type MIP-16-7 insulator, manufactured by Raychem Corporation, is suitable for the present application. This is an insulator having a silicone sheath, and is able to reduce the leakage current to around 0.1mA, well below the level at which the ADSS cable 40 (or the linkage 60) might be damaged. Alternatively, the Robosio E00697 type A insulator may be used.

Referring now to Figures 5a and 5b, the results of an experiment to measure leakage currents are shown. A test arrangement comprising a length of dielectric cable, an insulating linkage and a sleeve was placed inside a salt-fog chamber. The components were arranged to simulate a short span i.e. the dielectric cable was suspended between fixed supports held at ground potential. At one end, the support included the insulating linkage; at the other end the cable was fitted with the sleeve. The centre point of the short span was connected to a high voltage source

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via a wire. Therefore leakage currents flowed in opposite directions along the cable from the centre point. Each leakage current was monitored.

5 A salt-fog was applied to the arrangement inside the salt-fog chamber over a fixed period of time, to allow the dielectric cable, sleeve and insulating linkage to become as wet as possible. Use of the salt-fog was then halted.

10 The leakage currents were measured over three such cycles. The results of leakage current measurement on the insulating linkage side are shown in Figure 5a. Similar results for leakage current measured on the sleeve side are shown in Figure 5b. It will be seen that in each case, the leakage current  
15 during application of the salt-fog averaged substantially less than 1mA, much less than would cause damage during dry band arcing. A peak occurs at the start of the so-called "rain phase" at the end of each cycle.

20 Figures 6a and 6b show the results of identical measurements to those described in connection with Figures 5a and 5b, but with the insulating linkage shorted out using a suitable conductor. It will be seen that the peak and average leakage currents on the  
25 insulating linkage side are much higher - around 30mA. Likewise, in Figure 6b, which shows the results of measurement of leakage current on the sleeve side, the leakage currents are typically 10mA rising to a peak of over 40mA in one case.

30 In Figure 7, the results of a second set of experiments carried out in a salt-fog chamber are shown. Three short lengths of dielectric cable were jacketed with a non-tracking silicone material and mounted in the salt-fog chamber horizontally. A high  
35 voltage was applied to the ends of each sample. Salty

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water was applied to the samples so as to encourage dry band arcing to occur. By holding the samples horizontally, the salty water was allowed to collect and drip off the underside. The dripping water formed a semi-continuous strip along the bottom of the samples, and gaps that formed in the water acted as sites for dry band arcing. By judicious adjustments, the arcing was forced to occur for long periods in nearly the same location.

In each experiment, a resistor was placed in the circuit to limit the current. In practice, the use of such a "ballast resistor" simulates different levels of jacket pollution and/or system voltage (higher pollution and voltage both tending to increase the leakage current).

With a current of about 2mA, significant jacket damage occurred after only 5 minutes. When the leakage current was reduced to about 1.7mA, jacket damage occurred after 30 minutes. Note that this set of histograms is reduced by a factor of 10; also that the current is stable at 1.7mA, indicating that stable arcing has been achieved in this case (stable arcing is potentially more destructive because the arcs are not moving about). Finally, the leakage current was reduced to about 1.3mA and the jacket withstood the arcing for at least 21 hours i.e. almost indefinitely. Note that the histogram is now reduced by a factor of 300; also that the arcing is stable.

Thus it may be seen that the level of the leakage current is a significant factor in the amount of damage caused by dry band arcing; indeed it is apparent that there is a "threshold current" below which dry band arcing has no significant deleterious effect. In practice, of course, dry band arcing is most unlikely to remain in a single place on a

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dielectric cable and real weather situations are unlikely as a rule to create the conditions where dry band arcing can occur at all for such prolonged periods.

5           Whilst the foregoing has been described with the use of silicone as an insulating linkage 60, it is to be appreciated that the linkage 60 need not have all of the desirable properties outlined above in order to provide significant advantages over the prior art.

10          For example, the use of an insulator 60 which limits the maximum leakage current to a very low value means that the high temperature and track resistant properties of insulator 60 and the jacket of the ADSS optical cable 40 are less critical.

15          Referring now to Figures 8a, 8b, 9, 10 and 11, a method of installing and oversheathing an ADSS cable will be described.

          In Figure 8a, two of a series of towers 10 for carrying high tension power lines 20 are shown. As with Figure 1, only one of the high tension power lines 20 is shown for clarity. As will be understood by the skilled person, the power line 20 is suspended from each tower 10 by insulating power line supports (not shown).

25          To install an ADSS cable between the towers 10, a pulley block arrangement 410 is first fitted. This arrangement is shown in more detail in Figure 5b and consists of a conventional pulley block adapted to support, on each side, a sleeving installation assembly 415. As may be seen in Figure 5b, the sleeving installation assembly 415 is attached to the pulley block by a clamp 425.

30           The sleeving installation assembly 415 is itself shown in close up side view in Figure 9 and in cross section in Figure 10. The installation assembly 415

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comprises a sleeve 420 supported upon a hollow cylindrical mandrel 440. The sleeve 420 is preferably of the elastomeric non-heat shrink form which will be familiar to those skilled in the art. Such a sleeve is made of silicone, which is hydrophobic. Furthermore, the sleeve is formed with a number of sheds 430 (Figure 9) which allow rain and atmospheric moisture to run off the sleeve 420.

The outer diameter of the mandrel 440 supports the sleeve 420 in an expanded state. The inner diameter of the mandrel, however, is large enough to allow an ADSS optical cable 40, pulling rope and rope/ADSS optical cable coupling to pass through it.

Referring once more to Figure 8a, once the pulley blocks 410 have been fitted to each tower, and an installation assembly 415 has been held by the clamp 425 on each side of each pulley block, a pulling rope 450 is drawn over the pulleys. The use of a pulling rope which has been pre-installed over the pulleys will be familiar to those skilled in the art. However, in contrast to the prior art, the pulling rope is pre-installed over the pulleys whilst at the same time being threaded through the bore of the hollow cylindrical mandrels 440. The pulling rope continues to be pulled through successive mandrels 440 at adjacent towers, until the pulling rope 450 has passed along the full span of towers over which the ADSS cable is to be installed. At the end of the run (adjacent the end tower 10) is located a rope take-up drum and tensioner (not shown).

Once the pulling rope has been pre-installed, a first end of the ADSS cable, located adjacent to the first tower 10, is attached to the pulling rope. The rope is then drawn back along the pulleys, through the installation assemblies 415 and onto the take-up drum,

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dragging the first end of the ADSS cable 40 with it. Once the first end of the ADSS cable 40 reaches the pulling rope take-up drum, it is connected to a terminator at the ground level. The other, second end  
5 of the ADSS cable adjacent the first tower is also cut off and attached to a termination point.

Once the correct tension in the ADSS optical cable 40 has been achieved, each mandrel 440 is detached from the pulley block onto which it had been  
10 mounted. Next, the ADSS optical cable is raised from the pulley block and connected to the support member at that point. The mandrels 440 are then detached from their associated pulley block by removing them from their respective clamp 425, so that the mandrels are  
15 slidable relative to the (now fixed) ADSS cable 40. Next, the pulley blocks 410, as well as the clamps 425, are removed from the towers 10. Each mandrel 440 is then slid a short distance away from an adjacent ADSS cable support member, and the sleeve 420 on the  
20 mandrel 440 is slipped off. Because the sleeve 420 is elastomeric, it covers and grips the ADSS cable 40 at that point.

Figure 11 shows a side view of the sleeve 420 following installation. It is desirable that the bore  
25 of the sleeve is lined with a mastic or other sealant to prevent moisture ingress along the interface between the sleeve and the ADSS optical cable 40.

CLAIMS

1. A method of mounting a dielectric cable on an overhead power line support structure, comprising:

5 placing a sleeve around a mandrel, the mandrel defining an aperture therethrough to receive a dielectric cable;

locating the mandrel and sleeve in fixed relation to the power line support structure;

10 urging the dielectric cable through the aperture in the mandrel;

withdrawing the mandrel from the sleeve when the dielectric cable has been urged through the aperture in the mandrel, such that the sleeve encases the

15 dielectric cable; and

removing the mandrel from the dielectric cable.

2. The method of claim 1, in which the sleeve is formed of a hydrophobic elastomer, such that

20 withdrawal of the mandrel from the sleeve causes the sleeve elastically to grip the dielectric cable.

3. The method of claim 1 or claim 2, in which the mandrel and sleeve are located immediately adjacent to

25 the power line support structure.

4. The method of claim 3, further comprising the step of:

30 supporting the dielectric cable from the power line support structure with a suspension member, a first end thereof being affixed to the power line support structure, and a second thereof being affixed round the surface of the dielectric cable.

35 5. The method of claim 4, in which the sleeve

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encases the second end of the suspension member once the mandrel is withdrawn from the sleeve.

6. An arrangement comprising:

5 a power line support structure substantially at ground potential;

a dielectric cable suspended from the support structure and located within an electric field, the surface of the dielectric cable being resistant to electrical tracking; and

10 a suspension member suspending the dielectric cable from the support structure,

the suspension member having a insulating linkage arranged in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and adapted to limit the leakage current from the dielectric cable to ground potential, such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient energy to damage the said dielectric cable or insulating linkage.

7. The arrangement of Claim 6, in which the surface of the insulating linkage is adapted to limit the leakage current from the dielectric cable to ground to no more than 1mA.

8. The arrangement of Claim 7, in which the surface of the insulating linkage is adapted to limit the leakage current from the dielectric cable to ground to no more than 0.1mA.

9. The arrangement of any one of Claims 6 to 8, in which the surface of the insulating linkage is



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ablative and renewable.

10. The arrangement of any one of Claims 6 to 9, in which the insulating linkage is at least partly formed  
5 from silicone.

11. The arrangement of any of Claims 6 to 10, in which the surface of the insulating linkage is  
10 shedded.

12. The use of silicone in an insulating linkage for suspending a dielectric cable to limit leakage current from the dielectric cable to ground potential when the dielectric cable is located in an electric field.

13. The use of silicone as an insulating linkage which forms at least a part of a surface of a suspension member for suspending a dielectric cable from a power line support structure substantially at  
15 ground potential, to limit the leakage current from the dielectric cable to ground potential when the dielectric cable is located in an electric field such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient  
20 energy to damage the said dielectric cable or  
25 insulating linkage.

14. An arrangement comprising:  
a power line support structure substantially at  
30 ground potential;  
a dielectric cable suspended from the support structure and located within an electric field, the surface of the dielectric cable being resistant to electrical tracking; and  
35 a suspension member suspending the dielectric

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cable from the support structure,

the suspension member having a insulating linkage arranged in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and substantially more hydrophobic than the surface of the dielectric cable such that any dry band arcing preferentially occurs at the insulating rather than the dielectric cable.

10

15. A method of supporting a dielectric cable adjacent an overhead power line, comprising the steps of:

supporting the power line from a support structure substantially at ground potential;

suspending a dielectric cable from the support structure using a suspension member such that the dielectric cable is located within an electric field generated by the power line, the surface of the dielectric cable being resistant to electrical tracking; and

20

providing an insulating linkage within the suspension member, the insulating linkage being in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and adapted to limit the leakage current from the dielectric cable to ground potential, such that any dry band arcing occurring at the dielectric cable or the insulating linkage contains insufficient energy to damage the said dielectric cable or insulating linkage.

25

30

16. A method of supporting a dielectric cable adjacent an overhead power line, comprising the steps of:

35

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supporting the power line from a support structure substantially at ground potential;

5 suspending a dielectric cable from the support structure using a suspension member such that the dielectric cable is located within an electric field generated by the power line, the surface of the dielectric cable being resistant to electrical tracking; and

10 providing an insulating linkage within the suspension member, the insulating linkage being in series between the dielectric cable and the support structure, the surface of the insulating linkage being resistant to electrical tracking and substantially more hydrophobic than the surface of the dielectric  
15 cable such that any dry band arcing preferentially occurs at the insulating linkage rather than the dielectric cable.

FIG. 1

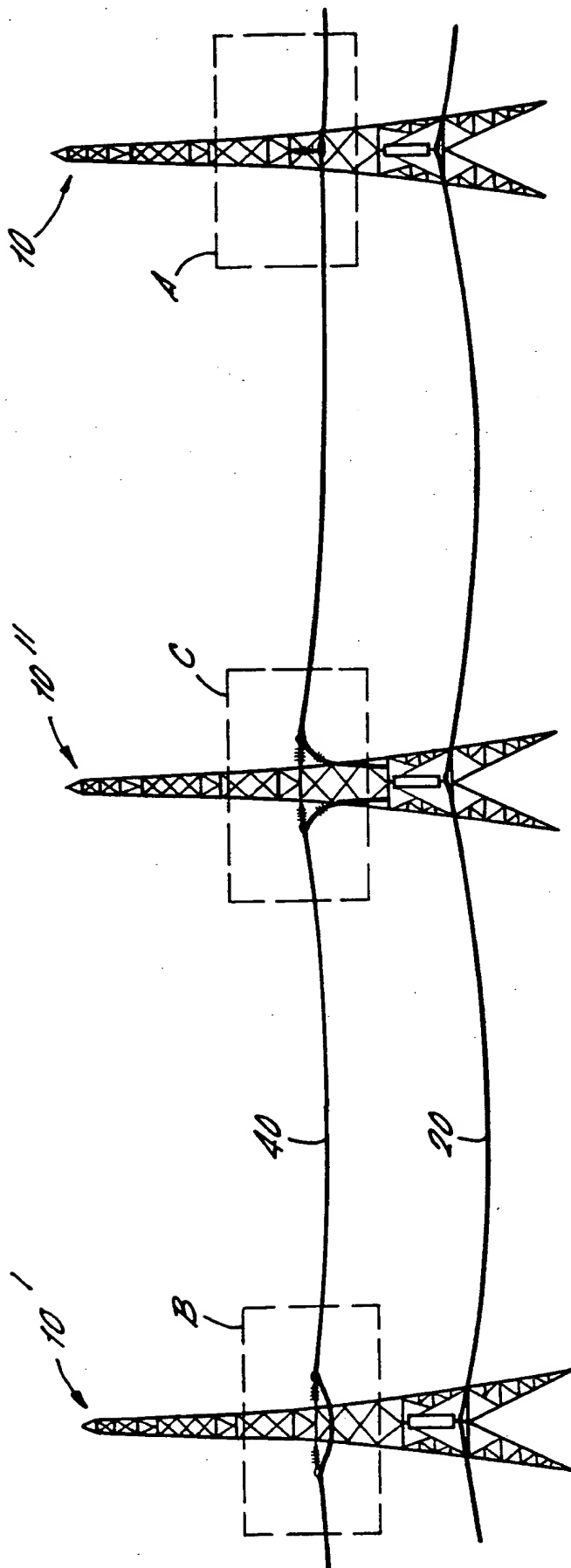


FIG. 2.

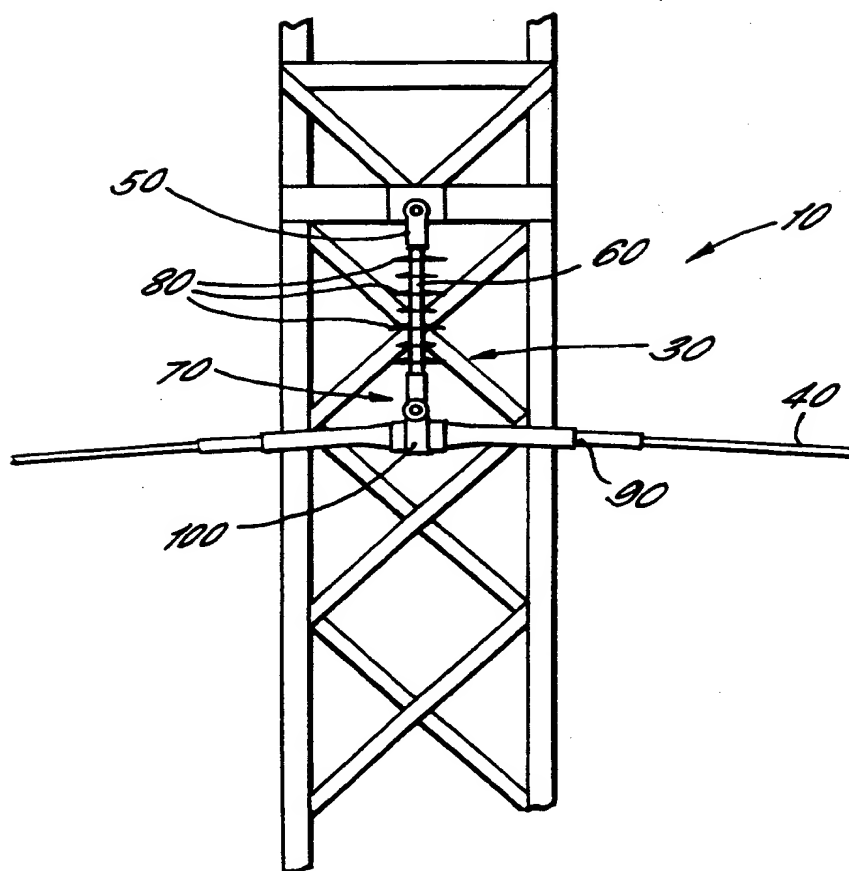


FIG. 3.

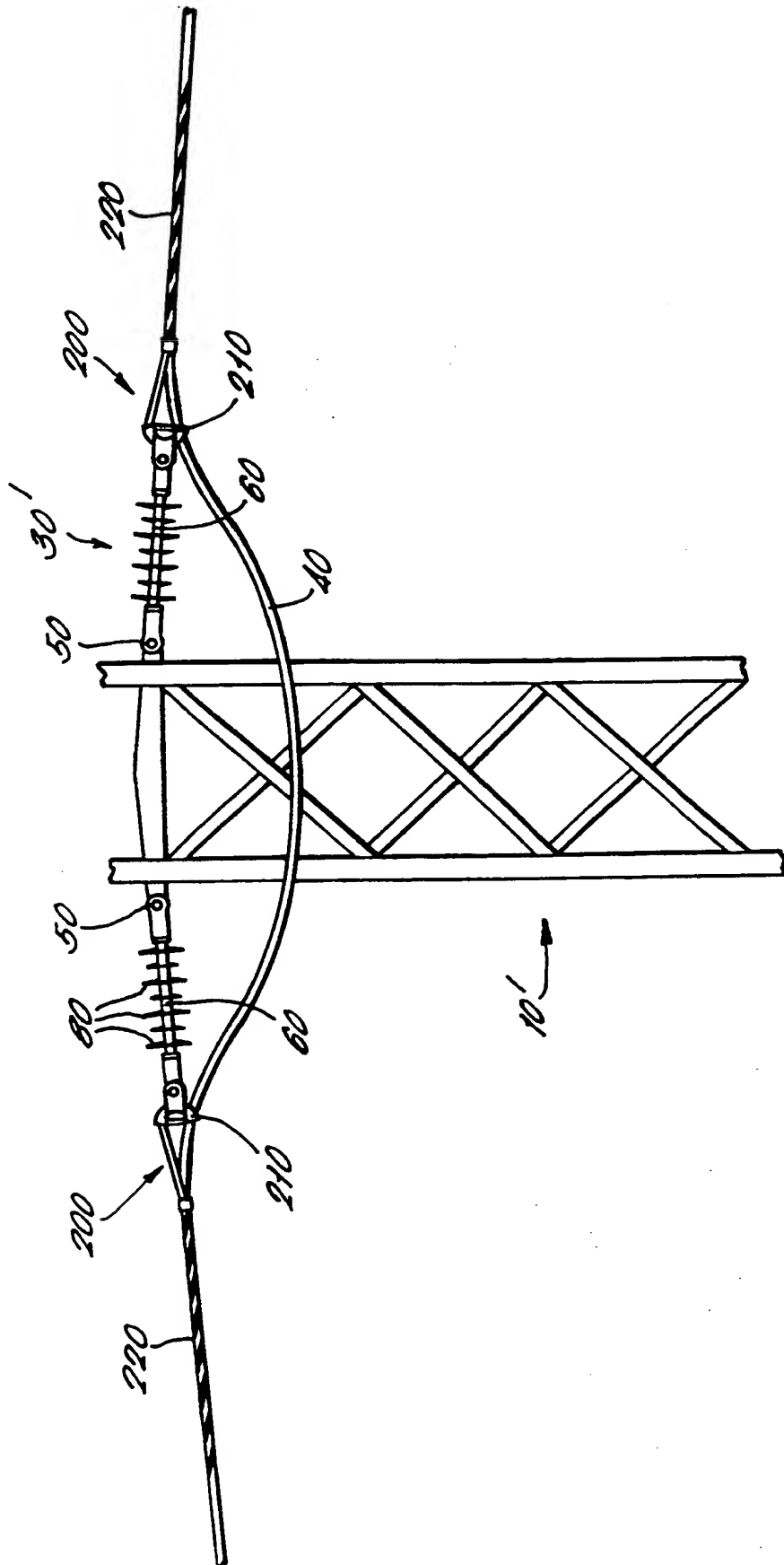


FIG. 4.

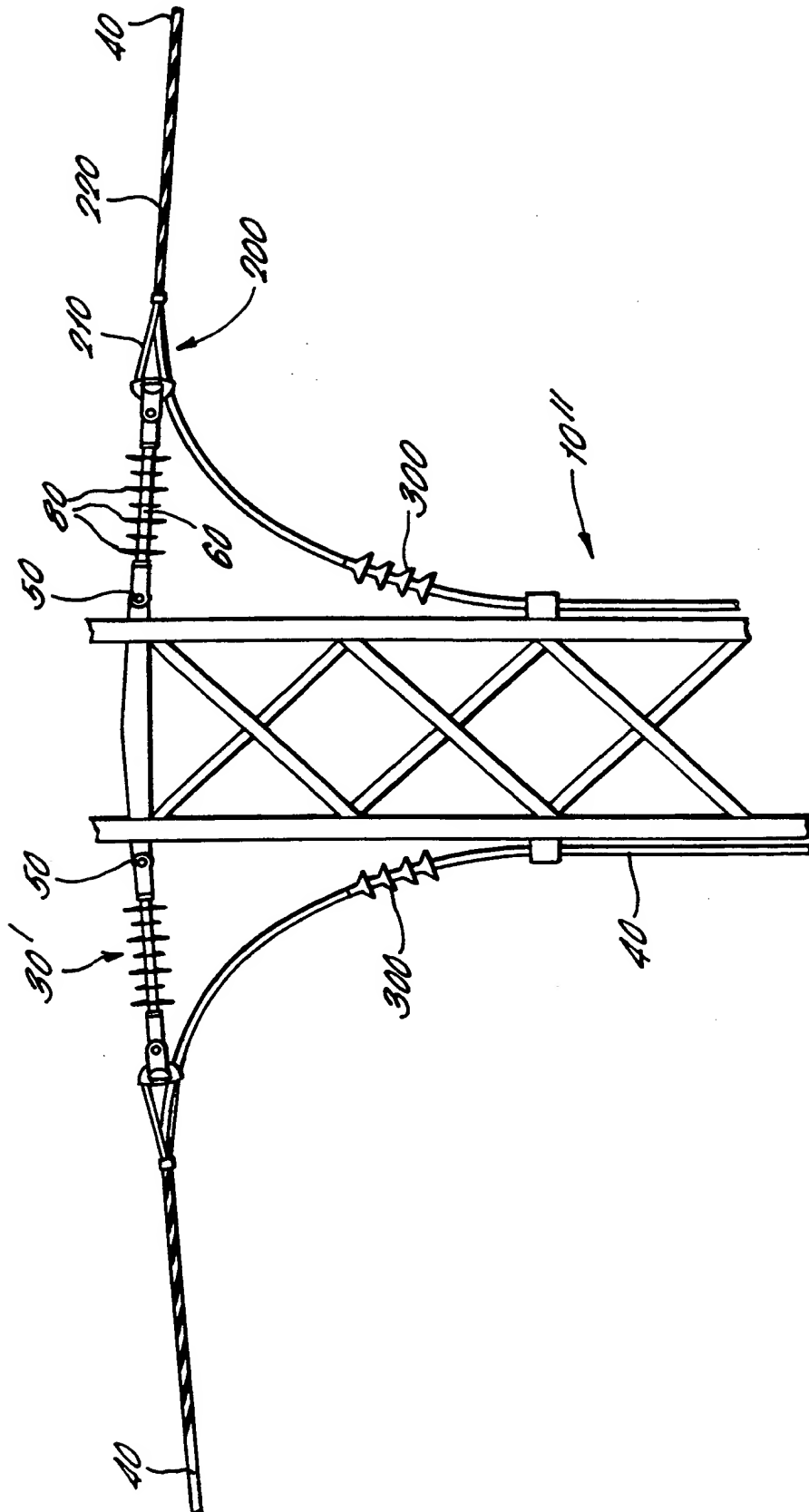


FIG. 5a. LEAKAGE CURRENT WITH INSULATORS

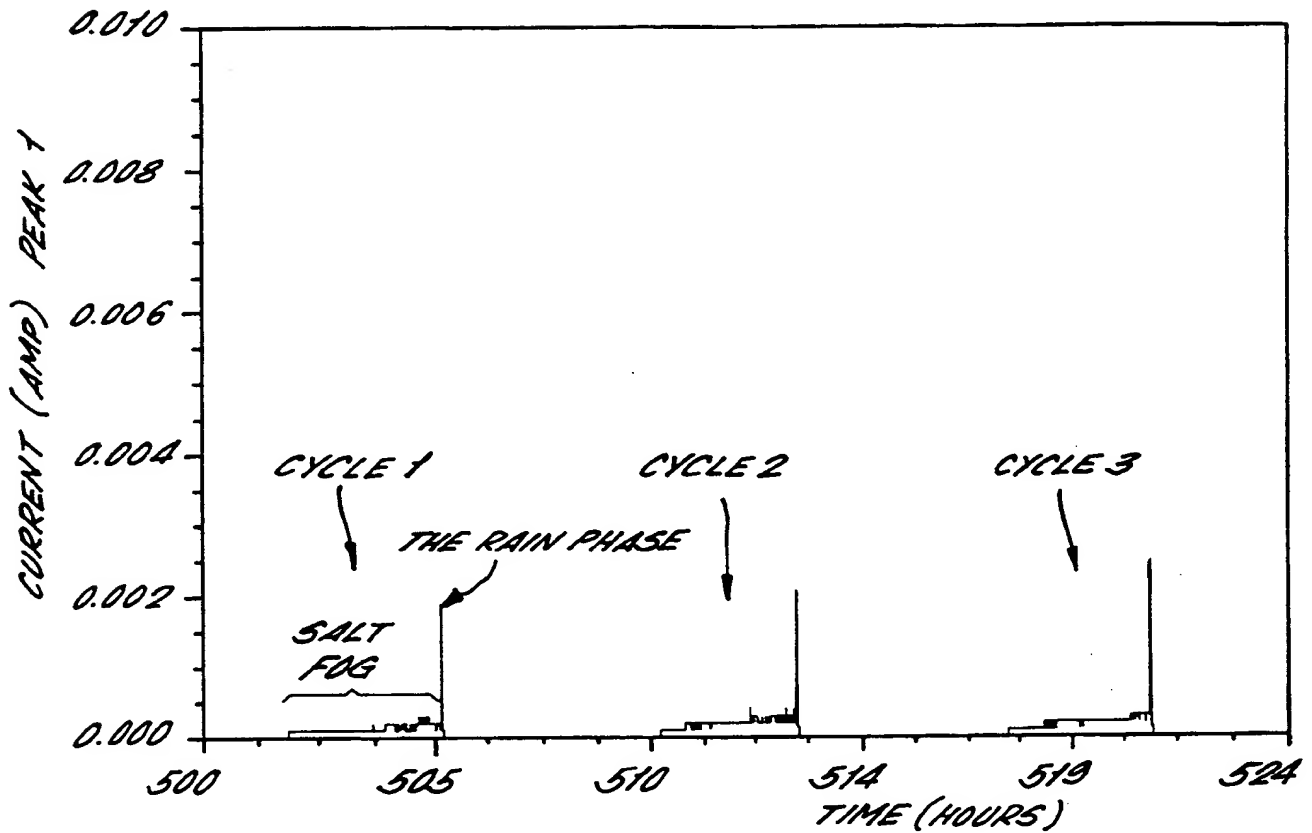
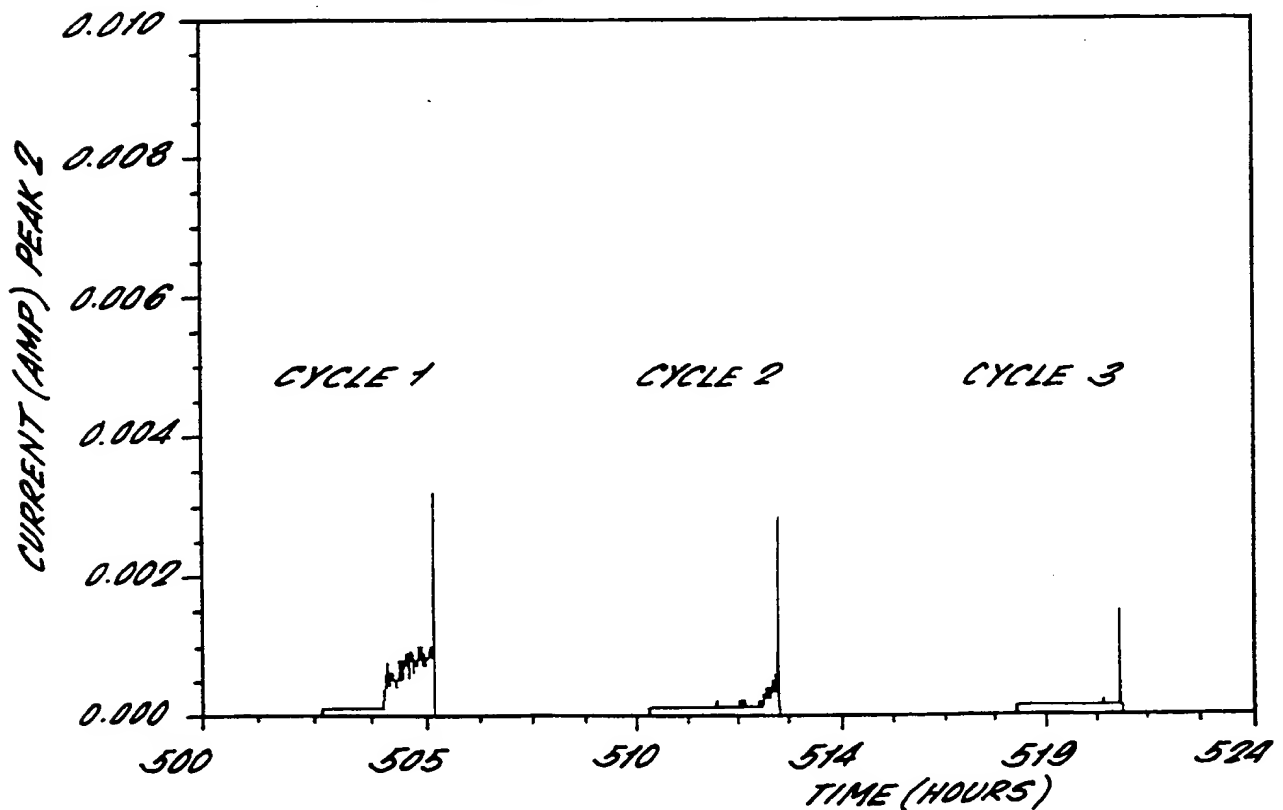
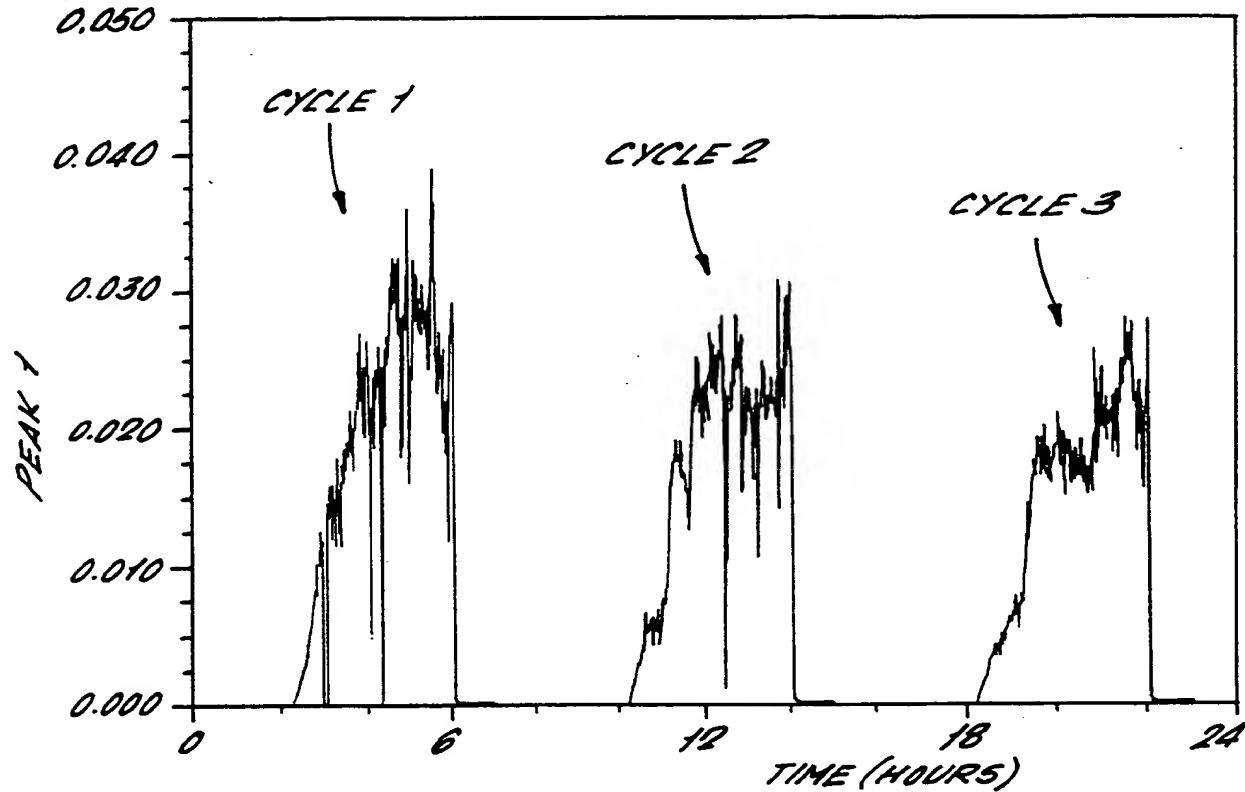


FIG. 5b.





(AMP) *FIG. 6a. LEAKAGE CURRENT WITHOUT INSULATORS*



(AMP) *FIG. 6b.*

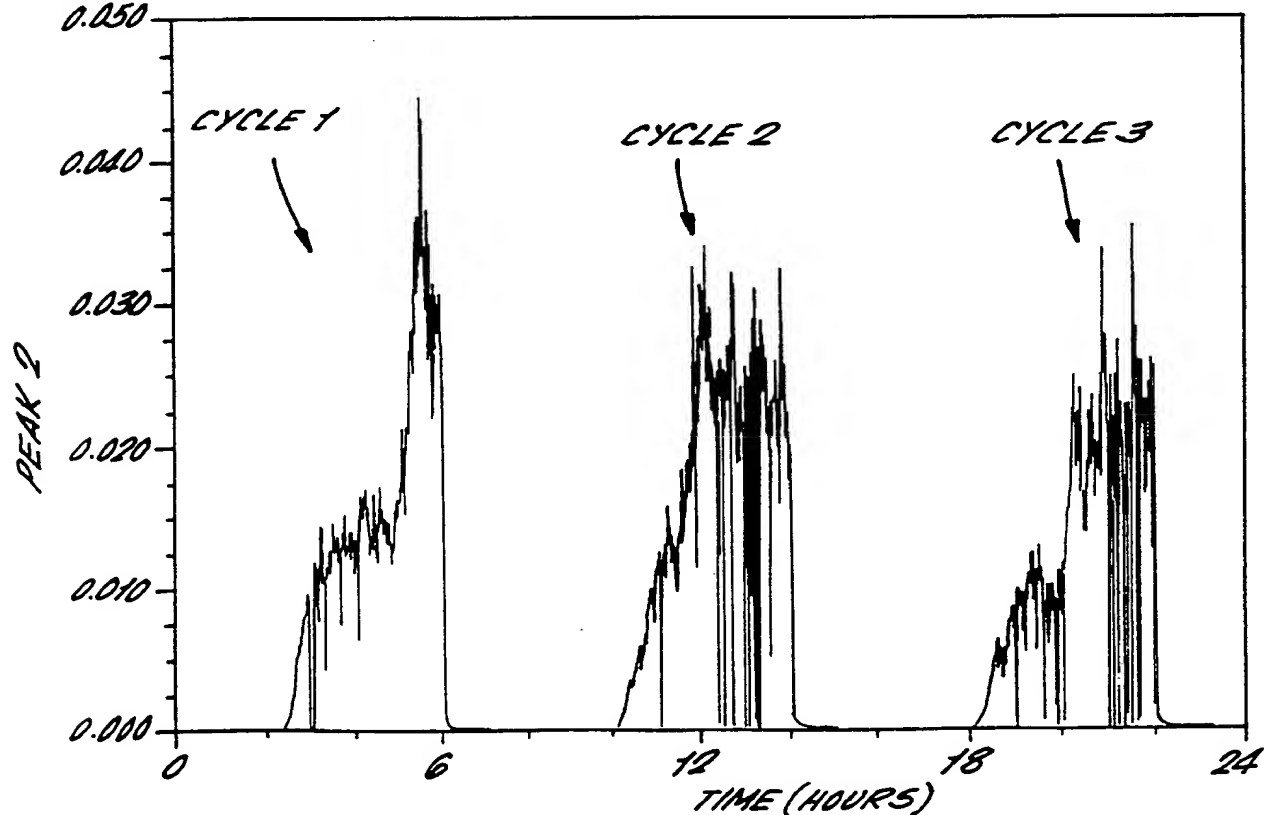


FIG. 7.

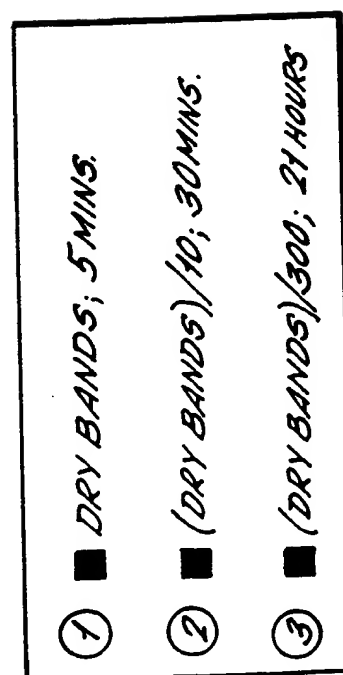
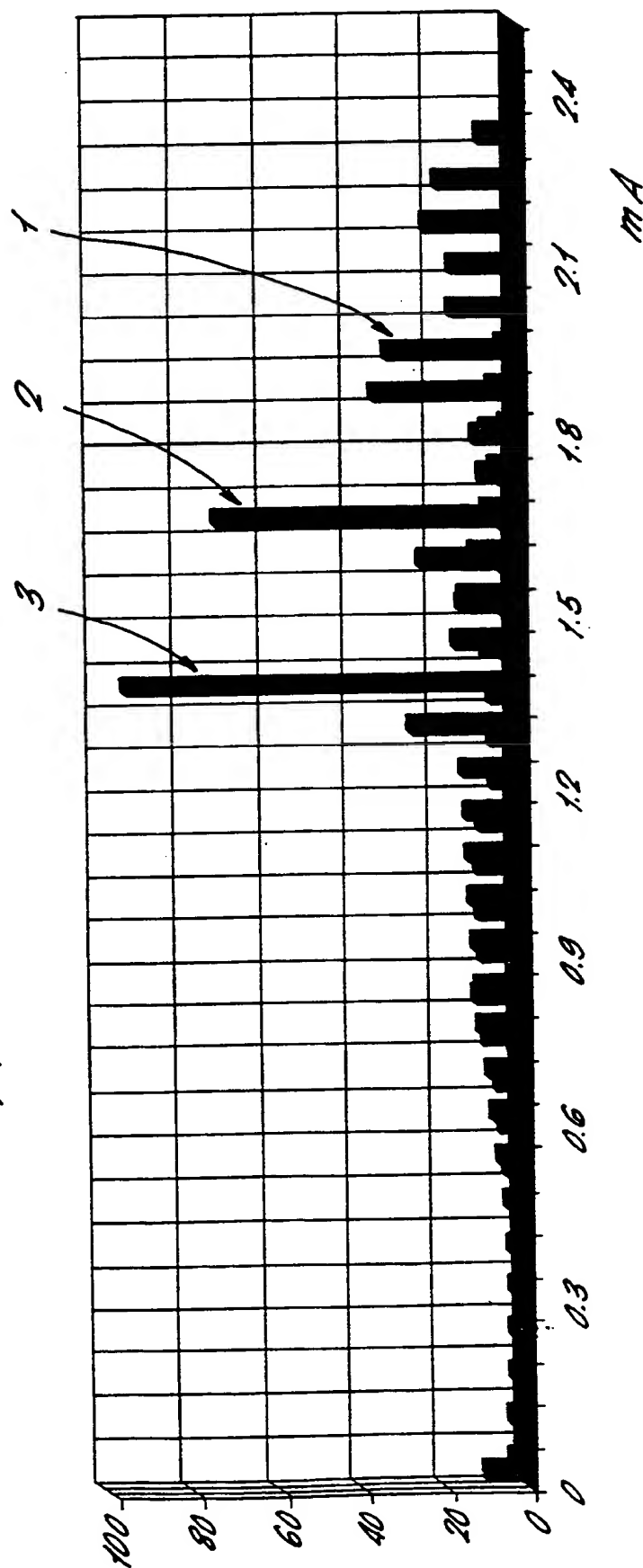


FIG. 8a.

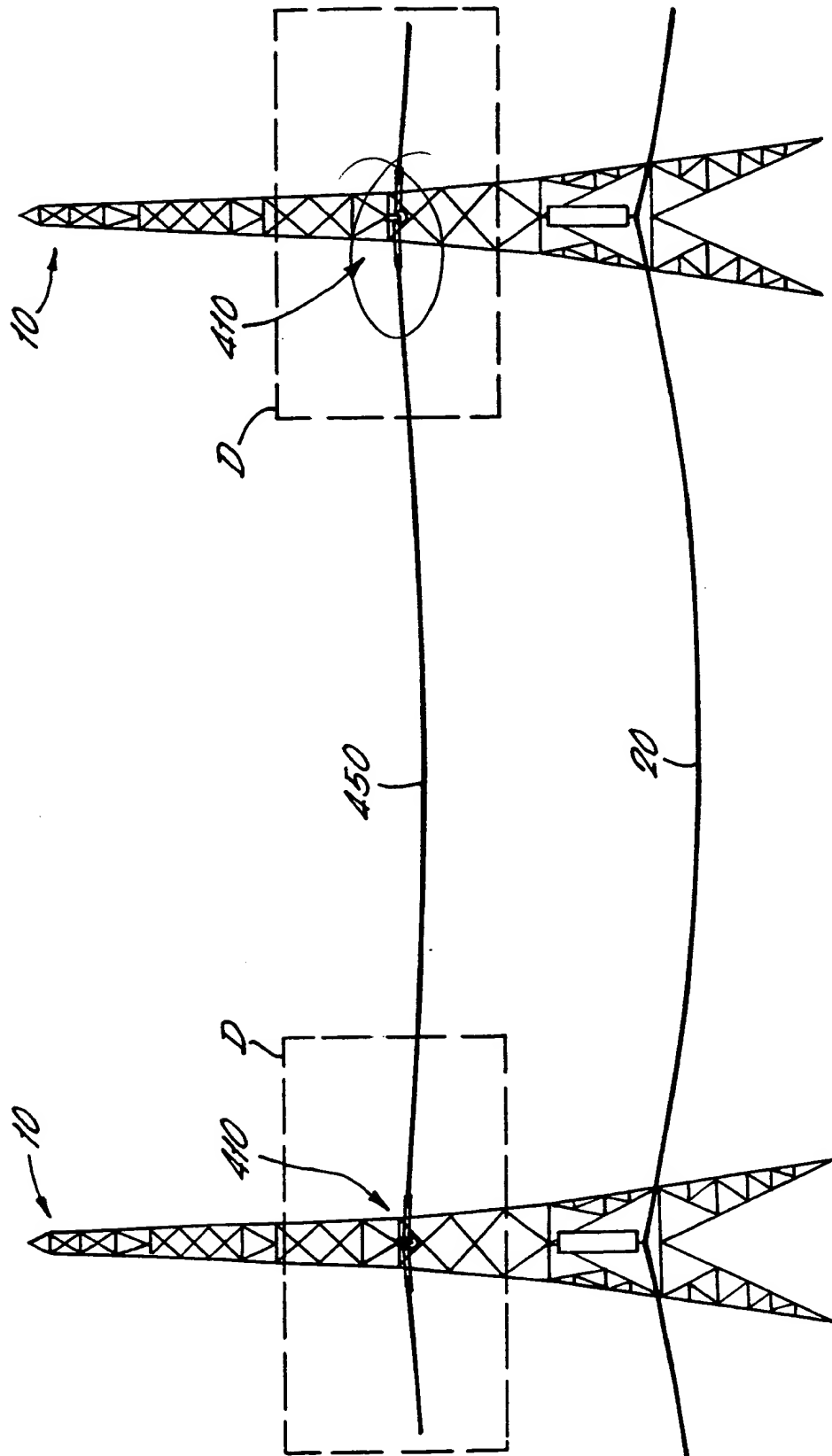


FIG. 8b.

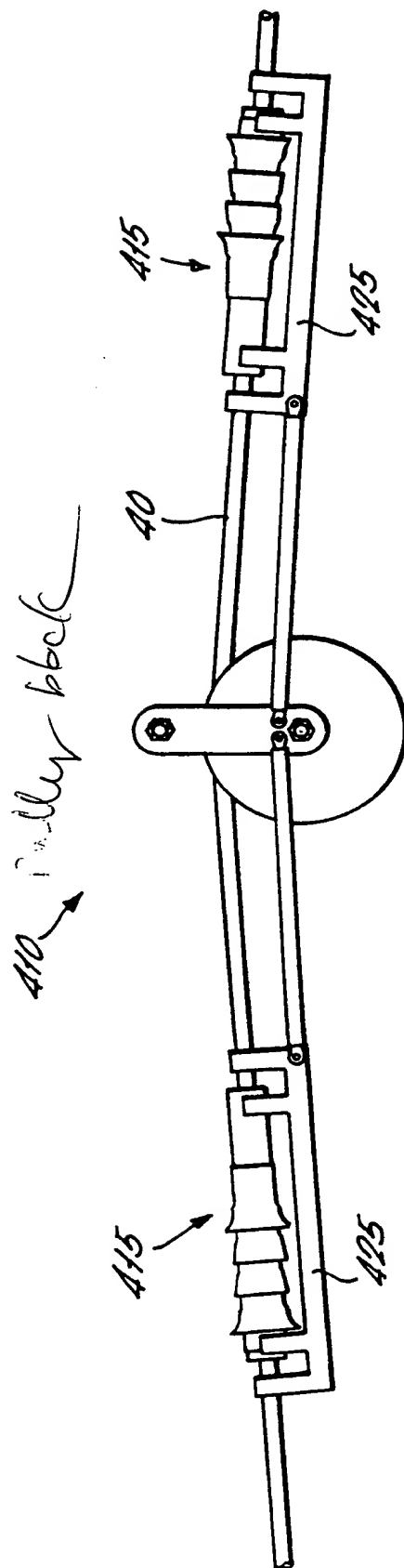
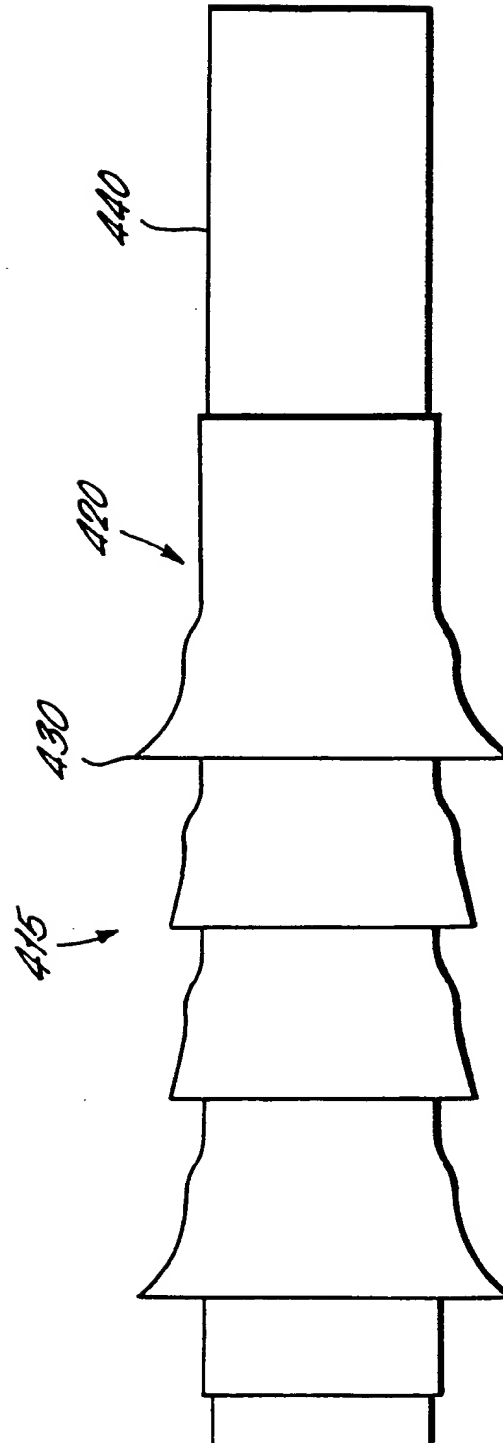


FIG. 9.



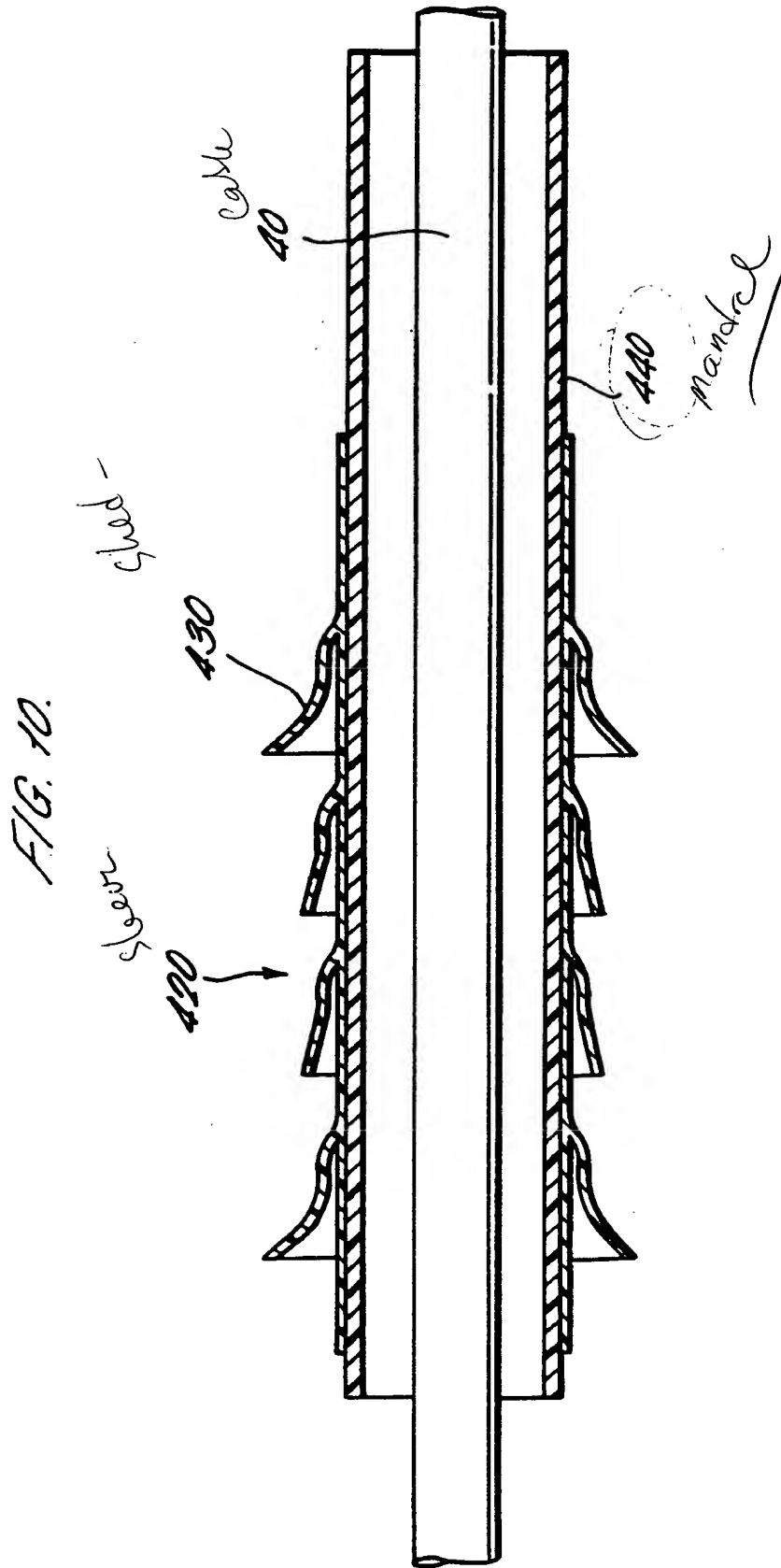


FIG. 11.

